
Field	Tip
Description	What it is, material, use — avoid vague words
HS code	Look up in the destination tariff or ask a broker
Origin	Where made or substantially transformed
Value	Actual transaction value; for no-charge items, state a fair value
Incoterms	Term + named place, e.g. DAP Chicago, IL
Weights	Match the carrier's records
Signature	Required on most invoices

Not customs advice; check carrier and destination requirements.

Notes